

**DECLARATION OF PERFORMANCE:  
N° RC013-13**

1. **Identification code:** **NORPHEN INJECTION**

2. **Type, batch or serial number:**

Batch number: see the packaging

3. **Intended use or uses of the construction product:** in compliance with **EN 1504-5:2005** - Appendix ZA.1a – Injection products for concrete cracks' filling with force transmission (F).

Epoxy resin for injections. U (F1), W(1), (1/2/3/4) (5/35) (0)

4. **Manufacturer:**

**NORD RESINE SpA**  
Via Fornace Vecchia, 79 – 31058 Susegana (TV)  
P.I. IT02169750268

5. **System or systems of assessment and verification of constancy of performance of the construction product:** **SYSTEM 2+**

6. The Notified Body **ICMQ (No. 1305)** issued the test reports No. **1305-CPR-1067** and performed the:

- a. initial inspection of the manufacturing plant and of factory production;
- b. continuous surveillance, assessment and evaluation of factory production control.

7. **Declared performance:**

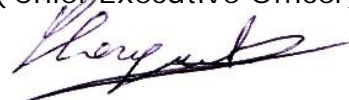
ESSENTIAL CHARACTERISTICS	PERFORMANCE	TECHNICAL SPECIFICATION
Adherence through tensile strength	> 3 N/mm <sup>2</sup>	<b>EN 1504-5:2005</b>
Adherence through tilted shear strength	Monolithic break	
Shrinking	NPD	
<b>Workability:</b>		
- crack with - cracking moisture state	from 0,1 mm dry and humid	
Durability	Passed	
Glass transition temperature	> 40° C	
Reaction to corrosion	No corrosive effects	
Release of dangerous substances	NPD	

8. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Susegana, 30<sup>th</sup> April 2014

Lionello Caregnato  
(Chief Executive Officer)

A handwritten signature in black ink, appearing to read "Lionello Caregnato", is written over the printed name and title.