

Safety Data Sheet

According to Annex II to REACH - Regulation 2020/878 and to Annex II to UK REACH

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Code: **811**
Product name: **NORDPUR ESTERNI NF (B)**
UFI: **P4E0-S097-Q00P-843X**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: **ENAMEL WITH HIGH CHEMICAL AND MECHANICAL RESISTANCE**

1.3. Details of the supplier of the safety data sheet

Name: **NORD RESINE S.p.A.**
Full address: **Via Fornace Vecchia, 79**
District and Country: **31058 Susegana (TV) Italia**
Tel.: **+39 0438-437511**
Fax: **+39 0438-435155**
e-mail address of the competent person responsible for the Safety Data Sheet: **annabreda@nordresine.com**

Supplier: **NORD RESINE S.p.A.**

1.4. Emergency telephone number

For urgent inquiries refer to: **+39 0438 437511**

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2020/878.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Flammable liquid, category 3	H226	Flammable liquid and vapour.
Acute toxicity, category 4	H332	Harmful if inhaled.
Specific target organ toxicity - single exposure, category 3	H335	May cause respiratory irritation.
Skin sensitization, category 1	H317	May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, category 3	H336	May cause drowsiness or dizziness.

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words: **Warning**

Hazard statements:

SECTION 2. Hazards identification ... / >>

H226	Flammable liquid and vapour.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.
EUH204	Contains isocyanates. May produce an allergic reaction.

Precautionary statements:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/ protective clothing / eye protection / face protection.
P370+P378	In case of fire: use carbon anhydride, foam, nebulized water to extinguish.
P261	Avoid breathing dust / fume / gas / mist / vapours / spray.
P312	Call a POISON CENTRE / doctor / . . . if you feel unwell.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Contains:	ALIPHATIC POLYISOCYANATE N-BUTYL ACETATE 2-METHOXY-1-METHYLETHYL ACETATE XYLENE (MIXTURE OF ISOMERS)
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As from 24 August 2023 adequate training is required before industrial or professional use.

VOC (Directive 2004/42/EC) :

Two - pack performance coatings.

VOC given in g/litre of product in a ready-to-use condition :

431,52

Limit value:

500,00

- Catalysed with :

200,00 %

NORDPUR ESTERNI NF (A)

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration \geq 0.1%.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification (EC) 1272/2008 (CLP)
ALIPHATIC POLYISOCYANATE		
CAS	28182-81-2	$35 \leq x < 50$
EC	939-340-8	
INDEX		
REACH Reg.	01-2119970543-34	
N-BUTYL ACETATE		
CAS	123-86-4	$35 \leq x < 50$
EC	204-658-1	
INDEX	607-025-00-1	
REACH Reg.	01-2119485493-29	
XYLENE (MIXTURE OF ISOMERS)		
CAS	1330-20-7	$4 \leq x < 8$
EC	215-535-7	
INDEX	601-022-00-9	
REACH Reg.	01-2119488216-32	
2-METHOXY-1-METHYLETHYL ACETATE		
CAS	108-65-6	$4 \leq x < 8$
EC	203-603-9	
INDEX	607-195-00-7	
REACH Reg.	01-2119475791-29	

Acute Tox. 4 H332, STOT SE 3 H335, Skin Sens. 1 H317
STA Inhalation vapours: 11 mg/l, STA Inhalation mists/powders: 1,5 mg/l

Flam. Liq. 3 H226, STOT SE 3 H336, EUH066

Flam. Liq. 3 H226, Acute Tox. 4 H312, Acute Tox. 4 H332, Asp. Tox. 1 H304, STOT RE 2 H373, Eye Irrit. 2 H319, Skin Irrit. 2 H315, STOT SE 3 H335, Classification note according to Annex VI to the CLP Regulation: C STA Dermal: 1100 mg/kg, STA Inhalation vapours: 11 mg/l

Flam. Liq. 3 H226, STOT SE 3 H336

SECTION 3. Composition/information on ingredients ... / >>**HEXAMETHYLENE-DI-ISOCYANATE**CAS 822-06-0 $0 \leq x < 0,5$ EC 212-485-8
INDEX 615-011-00-1
REACH Reg. 01-2119457571-37**Acute Tox. 1 H330, Acute Tox. 4 H302, Eye Irrit. 2 H319, Skin Irrit. 2 H315, STOT SE 3 H335, Resp. Sens. 1 H334, Skin Sens. 1 H317, Classification note according to Annex VI to the CLP Regulation: 2 Skin Sens. 1 H317: $\geq 0,5\%$, Resp. Sens. 1 H334: $\geq 0,5\%$ LD50 Oral: 746 mg/kg, LC50 Inhalation vapours: 0,124 mg/l/4h**

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures**4.1. Description of first aid measures**

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. If problem persists, seek medical advice.
SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention immediately. Wash contaminated clothing before using it again.
INHALATION: Remove to open air. If the subject stops breathing, administer artificial respiration. Get medical advice/attention immediately.
INGESTION: Get medical advice/attention immediately. Do not induce vomiting. Do not administer anything not explicitly authorised by a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. Firefighting measures**5.1. Extinguishing media****SUITABLE EXTINGUISHING EQUIPMENT**

Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.

UNSUITABLE EXTINGUISHING EQUIPMENT

Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

5.2. Special hazards arising from the substance or mixture**HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE**

Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

5.3. Advice for firefighters**GENERAL INFORMATION**

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

Send away individuals who are not suitably equipped. Use explosion-proof equipment. Eliminate all sources of ignition (cigarettes, flames, sparks, etc.) from the leakage site.

SECTION 6. Accidental release measures ... / >>

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire. Avoid bunching of electrostatic charges. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store in a cool and well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory References:

CZE	Česká Republika	Nariadení vlády č. 41/2020 Sb. Nariadení vlády, kterým se mění nariadení vlády č. 361/2007 Sb., kterým se stanoví podmínky ochrany zdraví při práci, ve znění pozdějších předpisů
DEU	Deutschland	Technischen Regeln für Gefahrstoffe (TRGS 900) - Liste der Arbeitsplatzgrenzwerte und Kurzzeitwerte. MAK- und BAT-Werte-Liste 2020, Ständige Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe, Mitteilung 56
ESP	España	Límites de exposición profesional para agentes químicos en España 2021
FRA	France	Valeurs limites d'exposition professionnelle aux agents chimiques en France. ED 984 - INRS
GRC	Ελλάδα	Π.Δ. 26/2020 (ΦΕΚ 50/Α' 6.3.2020) Εναρμόνιση της ελληνικής νομοθεσίας προς τις διατάξεις των οδηγιών 2017/2398/ΕΕ, 2019/130/ΕΕ και 2019/983/ΕΕ «για την τροποποίηση της οδηγίας 2004/37/ΕΚ "σχετικά με την προστασία των εργαζομένων από τους κινδύνους που συνδέονται με την έκθεση σε καρκινογόνους ή μεταλλαξιογόνους παράγοντες κατά την εργασία"»
HUN	Magyarország	Az innovációért és technológiáért felelős miniszter 5/2020. (II. 6.) ITM rendlete a kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
HRV	Hrvatska	Pravilnik o izmjenama i dopunama Pravilnika o zaštiti radnika od izloženosti opasnim kemikalijama na radu, graničnim vrijednostima izloženosti i biološkim graničnim vrijednostima (NN 1/2021)
ITA	Italia	Decreto Legislativo 9 Aprile 2008, n.81
NLD	Nederland	Arbeidsomstandighedenregeling. Lijst van wettelijke grenswaarden op grond van de artikelen 4.3, eerste lid, en 4.16, eerste lid, van het Arbeidsomstandighedenbesluit
PRT	Portugal	Decreto-Lei n.º 1/2021 de 6 de janeiro, valores-limite de exposição profissional indicativos para os agentes químicos. Decreto-Lei n.º 35/2020 de 13 de julho, proteção dos trabalhadores contra os riscos ligados à exposição durante o trabalho a agentes cancerígenos ou mutagénicos
POL	Polska	Rozporządzenie ministra rozwoju, pracy i technologii z dnia 18 lutego 2021 r. Zmieniające rozporządzenie w sprawie najwyższych dopuszczalnych stężeń i natężeń czynników szkodliwych dla zdrowia w środowisku pracy
ROU	România	Hotărârea nr. 53/2021 pentru modificarea hotărârii guvernului nr. 1.218/2006, precum și pentru modificarea și completarea hotărârii guvernului nr. 1.093/2006
SVN	Slovenija	Pravilnik o varovanju delavcev pred tveganji zaradi izpostavljenosti kemičnim snovem pri delu (Uradni list RS, št. 100/01, 39/05, 53/07, 102/10, 43/11 – ZVZD-1, 38/15, 78/18 in 78/19)
GBR	United Kingdom	EH40/2005 Workplace exposure limits (Fourth Edition 2020)
EU	OEL EU	Directive (EU) 2019/1831; Directive (EU) 2019/130; Directive (EU) 2019/983; Directive (EU)

SECTION 8. Exposure controls/personal protection ... / >>

2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 98/24/EC; Directive 91/322/EEC.
 TLV-ACGIH ACGIH 2021

ALIPHATIC POLYISOCYANATE

Predicted no-effect concentration - PNEC

Normal value of STP microorganisms 6,46 mg/l

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute	Acute	Chronic	Chronic	Acute	Acute	Chronic	Chronic
	local	systemic	local	systemic	local	systemic	local	systemic
Inhalation					1 mg/m3		0,5 mg/m3	

N-BUTYL ACETATE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	CZE	950	196,65	1200	248,4	
AGW	DEU	300	62	600 (C)	124 (C)	
VLA	ESP	241	50	724	150	
VLEP	FRA	710	150	940	200	
TLV	GRC	710	150	950	200	
AK	HUN	241		723		
GVI/KGVI	HRV	241	50	723	150	
VLEP	ITA	241	50	723	150	
TGG	NLD	150				
VLE	PRT	241	50	723	150	
NDS/NDSch	POL	240		720		
TLV	ROU	241	50	723	150	
MV	SVN	300	62	600	124	
WEL	GBR	724	150	966	200	
OEL	EU	241	50	723	150	
TLV-ACGIH			50		150	

SECTION 8. Exposure controls/personal protection ... / >>

2-METHOXY-1-METHYLETHYL ACETATE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	CZE	270	49,14	550	100,1	SKIN
AGW	DEU	270	50	270	50	
MAK	DEU	270	50	270	50	
VLA	ESP	275	50	550	100	SKIN
VLEP	FRA	275	50	550	100	SKIN
TLV	GRC	275	50	550	100	
AK	HUN	275		550		
GVI/KGVI	HRV	275	50	550	100	SKIN
VLEP	ITA	275	50	550	100	SKIN
TGG	NLD	550				
VLE	PRT	275	50	550	100	SKIN
NDS/NDSch	POL	260		520		SKIN
TLV	ROU	275	50	550	100	SKIN
MV	SVN	275	50	550	100	SKIN
WEL	GBR	274	50	548	100	SKIN
OEL	EU	275	50	550	100	SKIN

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,635	mg/l
Normal value in marine water	0,0635	mg/l
Normal value for fresh water sediment	3,29	mg/kg
Normal value for marine water sediment	0,329	mg/kg
Normal value for water, intermittent release	6,35	mg/l
Normal value of STP microorganisms	100	mg/l
Normal value for the terrestrial compartment	0,29	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers			Effects on workers				
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Oral				1,67				
Inhalation				33				275
				mg/m3				mg/m3
Skin				54,8				153,5
				mg/kg/d				mg/kg/d

SECTION 8. Exposure controls/personal protection ... / >>

XYLENE (MIXTURE OF ISOMERS)

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m ³	ppm	mg/m ³	ppm	
TLV	CZE	200	46	400	92	SKIN
AGW	DEU	440	100	880	200	SKIN
MAK	DEU	440	100	880	200	SKIN
VLA	ESP	221	50	442	100	SKIN
VLEP	FRA	221	50	442	100	SKIN
TLV	GRC	435	100	650	150	
GVI/KGVI	HRV	221	50	442	100	SKIN
VLEP	ITA	221	50	442	100	SKIN
TGG	NLD	210		442		SKIN
VLE	PRT	221	50	442	100	SKIN
NDS/NDSch	POL	100		200		SKIN
TLV	ROU	221	50	442	100	SKIN
MV	SVN	221	50	442	100	SKIN
WEL	GBR	220	50	441	100	SKIN
OEL	EU	221	50	442	100	SKIN
TLV-ACGIH		434	100	651	150	

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,327	mg/l
Normal value in marine water	0,327	mg/l
Normal value for fresh water sediment	12,46	mg/kg
Normal value for marine water sediment	12,46	mg/kg
Normal value for water, intermittent release	0,327	mg/l
Normal value of STP microorganisms	6,58	mg/l
Normal value for the terrestrial compartment	2,31	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers			Effects on workers				
	Acute	Acute	Chronic	Chronic	Acute	Acute	Chronic	Chronic
	local	systemic	local	systemic	local	systemic	local	systemic
Oral								1,6 mg/kg/d
Inhalation				14,8 mg/m ³	289 mg/m ³	289 mg/m ³		77 mg/m ³
Skin				108 mg/kg/d				180 mg/kg/d

HEXAMETHYLENE-DI-ISOCYANATE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m ³	ppm	mg/m ³	ppm	
TLV	CZE	0,035	0,005	0,07	0,01	
AGW	DEU	0,035	0,005	0,035 (C)	0,005 (C)	
MAK	DEU	0,035	0,005	0,035 (C)	0,005 (C)	C = 0,070 mg/m ³
VLA	ESP	0,035	0,005			
VLEP	FRA	0,075	0,01	0,15	0,02	
AK	HUN	0,035		0,035		
NDS/NDSch	POL	0,04		0,08		SKIN
TLV	ROU	0,05	0,007	1	0,14	
MV	SVN	0,035	0,005	0,035	0,005	
TLV-ACGIH		0,034	0,005			

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,0774	mg/l
Normal value in marine water	0,00774	mg/l
Normal value for fresh water sediment	0,01334	mg/kg
Normal value for marine water sediment	0,00133	mg/kg
	4	
Normal value for water, intermittent release	0,774	mg/l
Normal value of STP microorganisms	8,42	mg/l
Normal value for the terrestrial compartment	0,0026	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers			Effects on workers				
	Acute	Acute	Chronic	Chronic	Acute	Acute	Chronic	Chronic
	local	systemic	local	systemic	local	systemic	local	systemic
Inhalation					0,07 mg/m ³	0,07 mg/m ³	0,035 mg/m ³	0,035 mg/m ³

SECTION 8. Exposure controls/personal protection ... / >>

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.
VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

Consider the appropriateness of providing antistatic clothing in the case of working environments in which there is a risk of explosion.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	liquid	
Colour	colourless	
Odour	characteristic of solvent	
Melting point / freezing point	Not available	
Initial boiling point	> 100 °C	
Flammability	Not available	
Lower explosive limit	Not available	
Upper explosive limit	Not available	
Flash point	26 °C	
Auto-ignition temperature	Not available	
pH	Not available	
Kinematic viscosity	Not available	
Solubility	soluble in organic solvents	
Partition coefficient: n-octanol/water	Not available	
Vapour pressure	Not available	
Density and/or relative density	0,99 kg/l	
Relative vapour density	Not available	
Particle characteristics	Not applicable	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

9.2.2. Other safety characteristics

SECTION 9. Physical and chemical properties ... / >>

VOC (Directive 2004/42/EC) :	52,12 %	-	515,99	g/litre
VOC (volatile carbon)	33,89 %	-	335,49	g/litre

SECTION 10. Stability and reactivity**10.1. Reactivity**

There are no particular risks of reaction with other substances in normal conditions of use.

N-BUTYL ACETATE

Decomposes on contact with: water.

2-METHOXY-1-METHYLETHYL ACETATE

Stable in normal conditions of use and storage.

With the air it may slowly develop peroxides that explode with an increase in temperature.

HEXAMETHYLENE-DI-ISOCYANATE

Decomposes at 255°C/491°F. Polymerises at temperatures above 200°C/392°F.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

The vapours may also form explosive mixtures with the air.

N-BUTYL ACETATE

Risk of explosion on contact with: strong oxidising agents. May react dangerously with: alkaline hydroxides, potassium tert-butoxide. Forms explosive mixtures with: air.

2-METHOXY-1-METHYLETHYL ACETATE

May react violently with: oxidising substances, strong acids, alkaline metals.

XYLENE (MIXTURE OF ISOMERS)

Stable in normal conditions of use and storage. Reacts violently with: strong oxidants, strong acids, nitric acid, perchlorates. May form explosive mixtures with: air.

HEXAMETHYLENE-DI-ISOCYANATE

May form explosive mixtures with: alcohols, bases. May react violently with: alcohols, amines, strong bases, oxidising agents, strong acids, water.

10.4. Conditions to avoid

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

N-BUTYL ACETATE

Avoid exposure to: moisture, sources of heat, naked flames.

HEXAMETHYLENE-DI-ISOCYANATE

Avoid exposure to: high temperatures, moisture.

10.5. Incompatible materials**N-BUTYL ACETATE**

Incompatible with: water, nitrates, strong oxidants, acids, alkalis, zinc.

2-METHOXY-1-METHYLETHYL ACETATE

Incompatible with: oxidising substances, strong acids, alkaline metals.

HEXAMETHYLENE-DI-ISOCYANATE

Incompatible with: alcohols, carboxylic acids, amines, strong bases.

10.6. Hazardous decomposition products

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

HEXAMETHYLENE-DI-ISOCYANATE

May develop: nitric oxide, hydrogen cyanide.

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Metabolism, toxicokinetics, mechanism of action and other information

SECTION 11. Toxicological information ... / >>**2-METHOXY-1-METHYLETHYL ACETATE**

The main route of entry is the skin, whereas the respiratory route is less important due to the low vapour pressure of the product.

Information on likely routes of exposure**N-BUTYL ACETATE**

WORKERS: inhalation; contact with the skin.

2-METHOXY-1-METHYLETHYL ACETATE

WORKERS: inhalation; contact with the skin.

XYLENE (MIXTURE OF ISOMERS)

WORKERS: inhalation; contact with the skin.

POPULATION: ingestion of contaminated food or water; inhalation of environmental air.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**N-BUTYL ACETATE**

In humans, the substance's vapours cause irritation of the eyes and nose. In the event of repeated exposure, skin irritation, dermatitis (dryness and cracking of the skin) and keratitis appear.

2-METHOXY-1-METHYLETHYL ACETATE

Above 100 ppm causes irritation of the eye, nose and oropharynx mucous membranes. At 1000 ppm, disturbance of equilibrium and severe eye irritation can be noticed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and eye irritation with direct contact. No chronic effects on humans have been reported (INCR, 2010).

XYLENE (MIXTURE OF ISOMERS)

Toxic effect on the central nervous system (encephalopathy); irritating for the skin, conjunctiva, cornea and respiratory apparatus.

Interactive effects**N-BUTYL ACETATE**

A case of acute intoxication been reported involving a 33 year old worker while cleaning a tank with a preparation containing xylenes, butyl acetate and ethylene glycol acetate. The person had irritation of the conjunctiva and upper respiratory tract, drowsiness and motor coordination disorders, which disappeared within 5 hours. The symptoms are attributed to poisoning by mixed xylenes and butyl acetate, with a possible synergistic effect responsible for the neurological effects. Cases of vacuolar keratitis are reported in workers exposed to a mixture of butyl acetate and isobutanol vapours, but with uncertainty concerning the responsibility of a particular solvent (INRC, 2011).

XYLENE (MIXTURE OF ISOMERS)

Intake of alcohol interferes with the metabolism of the substance, inhibiting it. Ethanol consumption (0.8 g/kg) before a 4-hour exposure to xylene vapours (145 and 280 ppm) causes a 50% reduction in the excretion of methyl hippuric acid, whereas the concentration of xylenes in the blood increases approx. 1.5-2 times. At the same time there is an increase in the secondary side effects of the ethanol. The metabolism of the xylenes is increased by phenobarbital and 3-methyl-colantrene type enzyme inducers. Aspirin and xylenes mutually inhibit their conjugation with the glycine, which results in a decrease in urinary excretion of methyl hippuric acid. Other industrial products can interfere with the metabolism of xylenes.

ACUTE TOXICITY

ATE (Inhalation - mists / powders) of the mixture:	3,00 mg/l
ATE (Inhalation - vapours) of the mixture:	10,75 mg/l
ATE (Inhalation - gas) of the mixture:	Acute Tox. 4
ATE (Oral) of the mixture:	Not classified (no significant component)
ATE (Dermal) of the mixture:	>2000 mg/kg

ALIPHATIC POLYISOCYANATE

LD50 (Oral): > 5000 mg/kg Rat

N-BUTYL ACETATE

LD50 (Dermal): > 5000 mg/kg Rabbit
LD50 (Oral): > 6400 mg/kg Rat
LC50 (Inhalation vapours): 21,1 mg/l/4h Rat

2-METHOXY-1-METHYLETHYL ACETATE

LD50 (Dermal): > 5000 mg/kg Rat
LD50 (Oral): 8530 mg/kg Rat

SECTION 11. Toxicological information ... / >>**XYLENE (MIXTURE OF ISOMERS)**

LD50 (Dermal):

4350 mg/kg Rabbit

STA (Dermal):

1100 mg/kg estimate from table 3.1.2 of Annex I of the CLP

(figure used for calculation of the acute toxicity estimate of the mixture)

LD50 (Oral):

3523 mg/kg Rat

LC50 (Inhalation vapours):

26 mg/l/4h Rat

STA (Inhalation vapours):

11 mg/l estimate from table 3.1.2 of Annex I of the CLP

(figure used for calculation of the acute toxicity estimate of the mixture)

HEXAMETHYLENE-DI-ISOCYANATE

LD50 (Oral):

746 mg/kg Rat

LC50 (Inhalation vapours):

0,124 mg/l/4h Rat

SKIN CORROSION / IRRITATION

Repeated exposure may cause skin dryness or cracking.

SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

Respiratory sensitization

Information not available

Skin sensitization

Information not available

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

XYLENE (MIXTURE OF ISOMERS)

Classified in Group 3 (not classifiable as a human carcinogen) by the International Agency for Research on Cancer (IARC).
The US Environmental Protection Agency (EPA) affirms that "the data is inadequate for an assessment of the carcinogenic potential".

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

Adverse effects on sexual function and fertility

Information not available

Adverse effects on development of the offspring

Information not available

Effects on or via lactation

Information not available

STOT - SINGLE EXPOSURE

May cause respiratory irritation
May cause drowsiness or dizziness

Target organs

SECTION 11. Toxicological information ... / >>

Information not available

Route of exposure

Information not available

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

Target organs

Information not available

Route of exposure

Information not available

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity**HEXAMETHYLENE-DI-ISOCYANATE**

LC50 - for Fish	22 mg/l/96h
EC50 - for Crustacea	89,1 mg/l/48h
Chronic NOEC for Algae / Aquatic Plants	11,7 mg/l

ALIPHATIC POLYISOCYANATE

LC50 - for Fish	> 100 mg/l/96h Danio rerio
EC50 - for Crustacea	> 100 mg/l/48h Daphnia magna

12.2. Persistence and degradability**2-METHOXY-1-METHYLETHYL ACETATE**

Solubility in water	> 10000 mg/l
Rapidly degradable	

N-BUTYL ACETATE

Solubility in water	1000 - 10000 mg/l
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HEXAMETHYLENE-DI-ISOCYANATE

NOT rapidly degradable

ALIPHATIC POLYISOCYANATE

Solubility in water	0,1 - 100 mg/l
Degradability: information not available	

XYLENE (MIXTURE OF ISOMERS)

Solubility in water	100 - 1000 mg/l
Degradability: information not available	

12.3. Bioaccumulative potential

SECTION 12. Ecological information ... / >>

2-METHOXY-1-METHYLETHYL ACETATE	
Partition coefficient: n-octanol/water	1,2
N-BUTYL ACETATE	
Partition coefficient: n-octanol/water	2,3
BCF	15,3
HEXAMETHYLENE-DI-ISOCYANATE	
Partition coefficient: n-octanol/water	3,2
BCF	3,2
ALIPHATIC POLYISOCYANATE	
Partition coefficient: n-octanol/water	5,54
BCF	367,7
XYLENE (MIXTURE OF ISOMERS)	
Partition coefficient: n-octanol/water	3,12
BCF	25,9

12.4. Mobility in soil

N-BUTYL ACETATE	
Partition coefficient: soil/water	< 3
ALIPHATIC POLYISOCYANATE	
Partition coefficient: soil/water	7,3
XYLENE (MIXTURE OF ISOMERS)	
Partition coefficient: soil/water	2,73

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

12.7. Other adverse effects

Information not available

SECTION 13. Disposal considerations**13.1. Waste treatment methods**

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information**14.1. UN number or ID number**

ADR / RID, IMDG, IATA: 1866

14.2. UN proper shipping name

ADR / RID: RESIN SOLUTION
IMDG: RESIN SOLUTION
IATA: RESIN SOLUTION

SECTION 15. Regulatory information ... / >>Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

VOC (Directive 2004/42/EC) :

Two - pack performance coatings.

15.2. Chemical safety assessment

A chemical safety assessment has been performed for the following contained substances
N-BUTYL ACETATE

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 3	Flammable liquid, category 3
Acute Tox. 1	Acute toxicity, category 1
Acute Tox. 4	Acute toxicity, category 4
Asp. Tox. 1	Aspiration hazard, category 1
STOT RE 2	Specific target organ toxicity - repeated exposure, category 2
Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Resp. Sens. 1	Respiratory sensitization, category 1
Skin Sens. 1	Skin sensitization, category 1
H226	Flammable liquid and vapour.
H330	Fatal if inhaled.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H304	May be fatal if swallowed and enters airways.
H373	May cause damage to organs through prolonged or repeated exposure.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.
EUH204	Contains isocyanates. May produce an allergic reaction.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit

SECTION 16. Other information ... / >>

- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
12. Regulation (EU) 2016/1179 (IX Atp. CLP)
13. Regulation (EU) 2017/776 (X Atp. CLP)
14. Regulation (EU) 2018/669 (XI Atp. CLP)
15. Regulation (EU) 2019/521 (XII Atp. CLP)
16. Delegated Regulation (UE) 2018/1480 (XIII Atp. CLP)
17. Regulation (EU) 2019/1148
18. Delegated Regulation (UE) 2020/217 (XIV Atp. CLP)
19. Delegated Regulation (UE) 2020/1182 (XV Atp. CLP)
20. Delegated Regulation (UE) 2021/643 (XVI Atp. CLP)
21. Delegated Regulation (UE) 2021/849 (XVII Atp. CLP)

- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

Changes to previous review:

The following sections were modified:

01 / 02 / 03 / 04 / 08 / 09 / 11 / 12 / 15 / 16.